## CUSTOMARY/ METRIC CONVERSIONS (APPROXIMATE)

| Customary |  | Metric | Metric |  | Customary |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Inches (in) | X | $25.4=$ millimeters | millimeters (mm) | X | . $04=$ inch |
| Feet (ft) | x | . $3=$ meter | Meters (m) | x | $3.3=$ feet |
| Yards (yd) | x | . $9=$ meter | Meters (m) | x | $1.1=$ yards |
| Miles (ml) | x | $1.6=$ Kilometers | Kilometers (km) | X | . $6=$ mile |
| Square inches (in_) | x | $6.5=$ sq centimeters | Sq centimeters (cm_) | X | . $2=$ sq. inch |
| Square feet (ft_) $=$ sq. feet |  | . $1=$ sq meter | Square meters (m_) |  | $\begin{array}{ll}\mathrm{x} & 10.8\end{array}$ |
| Square yards (yd_) | x | . $8=$ sq meter | Square meters (m_) | x | 1.2 =sq yards |
| Acres | x | . $4=$ hectare | Hactares (ha) | x | 2.5 =acres |
| Cubic feet (_) | x | . 03.6 cu meter | Cu meters (m_) | X | 35.3 =cu feet |
| Cord (cd) | X | 3.6 = cu meter | Liters (1) | X | 1.1 =quarts(ql) |
| Quarts (lq) (qt) | x | . $9=$ liter | Cu meters (m_) | X | 284.2 = gallons |
| Gallons (gal) | x | . $004=\mathrm{cu}$ meters | Grams (g) | X | . 04 = ounce(avdp) |
| $\begin{aligned} & \text { Ounces (avdp) } \\ & \text { (oz) } \end{aligned}$ | X | $28.4=$ grams | Kilograms | X | $2.2=$ pounds(avdp) |
| Pounds (avdp) <br> (lb) | X | . $5=$ kilogram | Kilowatts (kW) | X | 1.3 = horsepower |
| Horsepower (hp) | X | . 7 = kilowatt | Degrees Celsius | x | 9/5+32 $=$ degrees Fahrenheit |
| $\begin{aligned} & \text { Degress } \\ & \text { Fahrenheit } \\ & (-32) \end{aligned}$ | x | 5/9 $=$ degrees Celsius |  |  |  |

## Units of Length and Area

| Customary |  | Metric | Metric | Customary |
| :---: | :---: | :---: | :---: | :---: |
| Inch (in) | $=$ | $=25.4$ millimeters | Millimeter (mm) | $=.001$ meter $=.039 \mathrm{in}$. |
| Foot (ft) | $=$ | 12 in $=.305$ meter | Centimeter (cm) | $=.01$ meter $=.394 \mathrm{in}$. |
| Yard (yd) | $=$ | 36 in or $3 \mathrm{ft}=.914$ meter | Decimeter (dm) | .1 meter $=3.937 \mathrm{in}$. |
| Mile (ml) | = | $5,280 \mathrm{ft}$. $=1.609$ | meter (m) | $=3.291 \mathrm{ft}$. |
| In_(sq in) |  | $=6.452 \mathrm{~cm}_{-}$ | Kilometer (km) | $=1,000 \mathrm{~meters}=.621 \mathrm{mile}$ |
| Ft_ (sq ft) | $=$ | $144 \mathrm{sq} \mathrm{ft}=.093 \mathrm{~m}$ | Sq millimeter (mm_) | $=.000001 \mathrm{~m}-=.002 \mathrm{sq} \mathrm{in}$. |
| Yd_(sq yd) | = | $\begin{aligned} & 1,296 \mathrm{sq} \mathrm{ft}=.836 \mathrm{~m}_{-} \\ & \text {Or } 9 \mathrm{sq} \mathrm{ft.} \end{aligned}$ | Sq centimeter ( $\mathrm{cm}_{-}$) <br> Sq decimeter (dm_) | $\begin{aligned} & =.0001 \mathrm{~m}_{-}=.155 \mathrm{sq} \mathrm{in.} \\ & =\quad 01 \mathrm{~m}_{-}=15.5 \mathrm{sq} \mathrm{in.} \end{aligned}$ |
| Acre | = | $43,560 \mathrm{sq} \mathrm{ft}=..405 \mathrm{ha}$ | Sq meter (m_) | $=\quad=10.864 \mathrm{sq} \mathrm{ft}$. |
| Mile_(sq mi) | = | 640 acres $=2.59 \mathrm{~km}_{-}$ | Heclare (ha) | $=10,000 \mathrm{~m}_{-}=2.471$ acres |
|  |  |  | Sq kilometer (km_) | $=1,00,000 \mathrm{~m}_{-}=.386 \mathrm{sq} \mathrm{ml}$ |

## Units of Weight (or Mass)

| Customary |  | Metric |  | Metric | Customary |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Avoirdupois' |  |  |  |  |
| Grain | $=$ | 437.5 grain or 16 drams | $\begin{aligned} & =.065 \text { gram } \\ & =28.350 \text { grams } \end{aligned}$ | Gram (g) | $=.035 \mathrm{oz} \mathrm{avdp}$ |
| $\begin{gathered} \text { Ounce (oz } \\ \text { advp) } \end{gathered}$ | $=$ |  |  |  | or . 032 oz troy |
|  | = |  |  | Dekagram (dag) | $10 \mathrm{~g}=.353 \mathrm{oz} \mathrm{avdp}$ |
| Pound (lb | $=$ | 7,000 grains | $=.454$ kilograms |  | or .322 oz troy |
| Advp) |  | or 16 ounces |  | Heclogram (hg) | $10 \mathrm{~g}=3.527 \mathrm{oz}$ avdp |
| Hundredweight (cwt) | $=$ | 100 pounds | $=45.359 \mathrm{~kg}$ |  | or 3.215 oz troy |
| Ton, Short (tn) | $=$ | 2,000 pounds | $=.907$ metric ton |  |  |
| Ton, long | = | 2,240 pounds | $=1.016$ metric tons | Kilogram (kg) | $1,000 \mathrm{~g} .=2.205 \mathrm{lb} \mathrm{avdp}$ |
|  |  | Troy_ |  |  | or 2.679 lb troy |
| Ounce (oz troy)_ | $=$ | 480 grains | $=31.104$ grams | Metric ton | $1,000 \mathrm{~kg}=1.102$ short tons |
| Pound (lb troy) | $=$ | 5,760 grains | $=.373$ kilograms |  | or .984 long ton |
|  |  | Or 12 ounces |  |  |  |
| _For weig | dina | mmodities. _For | weighing precious | jewels, etc. _Al | nown as fine ounces. |

## Units of Capacity

| Customary | Metric | Metric |  | Customary |
| :---: | :---: | :---: | :---: | :---: |
|  | Liquid |  |  | Dry |
| Fluid ounce (fl oz) | $=29.573 \mathrm{ml}$ | pint (pt) |  | $=.551 \mathrm{dm}$ |
| Pint (pt) | $16 \mathrm{fl} \mathrm{oz}=.473$ liter | Quart (qt) |  | 2 pints $=1.101 \mathrm{dm}_{-}$ |
| Quart (qt) | $=32 \mathrm{ft} \mathrm{oz} \mathrm{or} 2 \mathrm{pt} .=.946$ liter | Peck (pk) |  | 8 quarts $=8.810 \mathrm{dm}_{-}$ |
| Gallon (gal) | $=8 \mathrm{pt}$ or 4qt. $=3.785$ liters | Bushel (bu) |  | 32 quarts $=35.238 \mathrm{dm}$ |
|  | Metric |  |  |  |
|  | Milliliter (ml) $=.001$ liter | $=.034 \mathrm{fl} \mathrm{oz}$ (liquid) | $=$ | . 002 pt (dry) |
|  | Liter (1) | $=1.057 \mathrm{qt}$ (liquid) | = | . 908 qt (dry) |
|  | Hectoliter (hl) = 100 liter | $=26.418$ gal (liquid) | = | 2.838 qt (dry) |

## Geometric Formulas

| Circle |  |
| :---: | :---: |
| area | $=1 / 2$ diameter $\times 1 / 2$ circumference |
| area of sector | $=$ length of arc $\mathrm{x} 1 / 2$ radius |
| area of segment which |  |
| is greater than semicircle | $=$ area of sector of equal radius plus area of triangle |
| area of segment which |  |
| is less than semicircle | $=$ area of sector of equal radius minus area of triangle |
| circumference | $=$ diameter x 3.1416 |
|  | $=$ radius x 6.283185 |
| diameter | $=$ circumference x .3183 |
| radius | $=$ circumference x .0159155 |
| Cylinder or Prism |  |
| surface | $=($ area of both endcs $)+$ (length x circumference $)$ |
| Ellipse |  |
| area | $=$ product of the two diameters x .7854 |
| Parabola |  |
| area | $=2 / 3$ altitude x base |
| Parallelogram |  |
| area | $=$ altitude x base |
| Polygon (Regular) |  |
| area | $=$ sum of sides x perpendicular from center to one of sides $\div 2$ |
| Pyramid or Cone |  |
| surface | $=$ circumference of base $\times 1 / 2$ slant height + area of base |
| contents | $=1 / 3$ altitude x area of base |
| Rectangle |  |
| area | $=$ length x width |
| Sphere |  |
| circumference | $=$ cube root of solidity x 3.8978 |
|  | = square root of surface $\times 1.772454$ |
| contents | $=$ diameter x .5236 |
| contents of segment | ```= (height squared + three times the square of radius of base) x (height x .5236)``` |
| diameter | $=$ square root of surface x .56419 |
|  | = cube root of solidity $\times 1.2407$ |
| surface <br> volume | = circumference x diameter |
|  | $=$ surface $\times 1 / 6$ diameter |
|  | = diameter cubed x .5236 |
|  | $=$ radius cubed x 4.1888 |
|  | $=$ circumference cubed x .016887 |
| Square |  |
| area | $=$ length x width |
| Trapezlum |  |
| area | = divide trapezium into triangles; add their areas |
| Trapezoid |  |
| area | $=$ altitude $\times 1 / 2$ sum of parallel sides |
| Triangle |  |
| area | $=1 / 2$ altitude x base |
| Wedge |  |
| contents | $=1 / 2$ altitude x area of base |

## Metric Conversions

| Metric to English <br> Area |  |  |
| :--- | :--- | :--- |
| $\mathrm{mm}_{-}$ | $\times 0.0016$ | $=\mathrm{in}_{-}$ |
| $\mathrm{cm}_{-}$ | $\times 0.1550$ | $=\mathrm{in}_{-}$ |
| $\mathrm{m}_{-}$ | $\times 10.765$ | $=\mathrm{ft}$ |
|  |  |  |
| Energy |  |  |
| N-m | $\times 0.735$ | $=\mathrm{ft}-\mathrm{lb}$ |
| J | $\times 0.7375$ | $=\mathrm{ft}-\mathrm{lb}$ |
| MJ | $\times 0.2778$ | $=\mathrm{kWh}$ |

## Flow rate

$\mathrm{NI} / \min \times 0.035=\mathrm{SCFM}$

| Force |  |  |
| :--- | :--- | :--- |
| gf | $\times 2.205 \times 10=$ | $=\mathrm{lbf}$ |
| kgf | $\times 2.2046$ | $=1 \mathrm{bf}$ |
| N | $\times 0.2248$ | $=1 \mathrm{bf}$ |


| Length |  |  |
| :--- | :--- | :--- |
| um | $\times 0.0394$ | $=$ mils |
| mm | $\times 0.0394$ | $=\mathrm{in}$ |
| cm | $\times 0.3937$ | $=\mathrm{in}$ |
| m | $\times 3.2810$ | $=\mathrm{ft}$ |

Power

| W | $\times 0.7376$ | $=\mathrm{ft}-\mathrm{lb} / \mathrm{s}$ |
| :--- | :--- | :--- |
| kW | $\times 1.341$ | $=\mathrm{hp}$ |

Pressure

| kPa | $\times 0.145$ | $=\mathrm{psi}$ |
| :--- | :--- | :--- |
| bar | $\times 14.50$ | $=\mathrm{psi}$ |
| kg cm | $\times 14.224$ | $=\mathrm{psi}$ |
| atm | $\times 14.7$ | $=\mathrm{psi}$ |

Temperature
${ }^{\circ} \mathrm{F}=\left(1.8 \mathrm{x}^{\circ} \mathrm{C}\right)+32$

## Torque

$\begin{array}{lll}\mathrm{N}-\mathrm{m} & \times 0.7375 & =\mathrm{ft}-\mathrm{lb} \\ \mathrm{Kg}-\mathrm{m} & \times 7.2330 & =\mathrm{ft}-\mathrm{lb}\end{array}$


## Weight

| g | x 0.0353 | $=\mathrm{oz}$ |
| :--- | :--- | :--- |
| kg | $\mathrm{x} \mathrm{2.2046}$ | $=\mathrm{lb}$ |

## English to Metric

Area

| in_ | $\times 645.16$ | $=\mathrm{mm}_{-}$ |
| :--- | :--- | :--- |
| in_ | $\times 6.4516$ | $=\mathrm{cm}_{-}$ |
| ft | $\times 0.0929$ | $=\mathrm{m}_{-}$ |

## Energy

| $\mathrm{ft}-\mathrm{lb}$ | $\times 1.356$ | $=\mathrm{N} . \mathrm{m}$ |
| :--- | :--- | :--- |
| $\mathrm{ft}-\mathrm{lb}$ | $\times 1.356$ | $=\mathrm{J}$ |
| 1 Wh | $\times 3.6$ | $=\mathrm{MJ}$ |

## Flow rate

SCFM x $28.57=\mathrm{NI} / \mathrm{min}$
$\mathrm{C} 1.0=\mathrm{KO} .856$
Force

| lbf | $x 453.6=\mathrm{gf}$ |
| :--- | :--- |
| lbf | $x 0.4536=\mathrm{kgf}$ |
| lbf | $\mathrm{x} 4.4482=\mathrm{N}$ |

## Length

| mils | $\times 2.54=\mathrm{um}$ |
| :--- | :--- | :--- |
| in | $\times 25.4=\mathrm{mm}$ |
| in | $\times 2.54=\mathrm{cm}$ |
| ft | $\times 0.3048=\mathrm{m}$ |

## Power

$\mathrm{ft}-\mathrm{lb} / \mathrm{s} \times 1.356=\mathrm{W}$
$\mathrm{hp} \quad \mathrm{x} 0.7457=\mathrm{kW}$
Pressure
psi $\quad \mathrm{x} 6.897=\mathrm{kPa}$
psi $\quad \mathrm{x} 0.06897=$ bar
psi $0.0703=\mathrm{kg} / \mathrm{cm}_{-}$

## Temperature

${ }^{\circ} \mathrm{C}=5 / 9$ (F-32)

## Torque

| $\mathrm{ft}-\mathrm{lb}$ | $\times 1.3559$ | $=\mathrm{N}-\mathrm{m}$ |
| :--- | :--- | :--- |
| $\mathrm{ft}-\mathrm{lb}$ | x 0.1383 | $=\mathrm{kg}-\mathrm{m}$ |

Volume


Weight
$\begin{array}{lll}\mathrm{oz} & \times 28.329 & =\mathrm{g} \\ \mathrm{lb} & \times 0.4536 & =\mathrm{kg}\end{array}$

