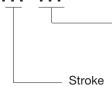


Туре	Stroke	Adjusting	Α	Piston force at	Max. load stat./dyn.				Ma	Mb	Air consumption for	Weight
		range		72.5 psi (5 bar)	lb (N)				lb.in (Nm)	lb.in (Nm)	each double stroke at	lb (kg)
	(mm)	(mm)			F1	F2	F3	F4			72.5 psi (5bar)	
ML33-25	0-25	0-27	157	68lb (300N)	185 (823)	194 (861)	183 (814)	189 (840)	336 (38.0)	567 (64.0)	0.008scf (0.23NL)	8.9 (4.05)
ML33-50	0-50	0-52	182	68lb (300N)	112 (499)	117 (522)	221 (982)	228 (1013)	288 (32.5)	482 (54.5)	0.016scf (0.45NL)	9.4 (4.25)
ML33-75	0-75	8-77	207	68lb (300N)	77 (340)	80 (355)	195 (865)	201 (892)	252 (28.5)	420 (47.5)	0.024scf (0.67NL)	9.9 (4.50)
ML33-100	0-100	33-102	232	68lb (300N)	63 (281)	66 (295)	195 (865)	201 (892)	252 (28.5)	420 (47.5)	0.032scf (0.90NL)	10.4 (4.70)
ML33-125	0-125	58-127	257	68lb (300N)	46 (203)	48 (213)	164 (728)	169 (750)	212 (24.0)	354 (40.0)	0.039scf (1.12NL)	10.8 (4.90)
ML33-150	0-150	83-152	282	68lb (300N)	40 (178)	42 (168)	164 (728)	169 (750)	212 (24.0)	354 (40.0)	0.047scf (1.35NL)	11.4 (5.15)
ML33-175	0-175	108-177	307	68lb (300N)	33 (148)	35 (155)	153 (680)	158 (702)	199 (22.5)	332 (37.5)	0.055scf (1.57NL)	11.8 (5.35)
ML33-200	0-200	133-202	332	68lb (300N)	28 (125)	29 (131)	143 (637)	148 (657)	181 (20.5)	305 (34.5)	0.063scf (1.79NL)	12.2 (5.55)
ML33-250	0-250	183-252	382	68lb (300N)	23 (100)	24 (105)	137 (610)	141 (628)	177 (20.0)	297 (33.5)	0.078scf (2.24NL)	13.2 (6.00)
ML33-300	0-300	233-302	432	68lb (300N)	18 (79)	19 (83)	126 (561)	130 (578)	164 (18.5)	270 (30.5)	0.094scf (2.69NL)	14.1 (6.40)
ML33-350	0-350	283-352	482	68lb (300N)	15 (66)	16 (69)	120 (532)	124 (549)	155 (17.5)	261 (29.5)	0.110scf (3.14NL)	15.1 (6.85)
ML33-400	0-400	333-402	532	68ib (300N)	13 (57)	13 (59)	115 (512)	119 (528)	146 (16.5)	248 (28.0)	0.126scf (3.59NL)	16.0 (7.24)

Order No. ML 33 - . . . - . . .



O=Without cushions

A=Elastomer cushions, KB08

B=Oil cushions without compensation reservoir, OB 15/10K

C=Oil cushions with compensation reservoir (KOB50)

Technical data:

-Built in stop screw with fine threads provide adjustable, stepless stroke.

-The stop screws can be fitted with patented sensing elements. (see section 8 "Stop system with plug-in sensing elements").

-End position damped with elastomer or oil cushion.

-Bearing: Linear ball bushing.

-Operating medium Compressed air oiled/ not oiled -Operating pressure 43.5 - 116 psi (3 - 8 bar)

-Piston diameter 32mm

-Repeatability +/- 0.01mm (0.0004")

-Air connection R1/8"

Subject to change without notice / January 2005